

**DECLARATION OF PERFORMANCE – Ref.-No. 021**

Product-type	HPL composite panels
Identification	Duropal-Element Blockboard
Technical specification	EN 438-7
Intended use	Internal wall and ceiling finishes
Manufacturer	Pfleiderer Leutkirch GmbH, Wurzacher Str. 32, D-88299 Leutkirch
Authorised representative	Pfleiderer Holzwerkstoffe GmbH, Ingolstädter Straße 51, D-92318 Neumarkt
System of assessment and verification	System 4
European Technical Assessment	Not relevant

Essential characteristics	Performance	Technical specification
Thickness	20.6 mm – 26.6 mm	
Reaction to fire	class D-s2,d0	CWFT
Fire resistance	NPD	
Water vapour permeability	NPD	
Resistance to fixings	face: $\geq 1,200$ N / edge: $\geq 1,000$ N	ISO 13894-1:2000
Direct airborne sound insulation	NPD	
Bonding strength	$\geq 0.9$ N/mm <sup>2</sup>	ISO 13894-1:2000
Flexural tensile strength	$\geq 0.9$ N/mm <sup>2</sup>	ISO 13894-1:2000
Thermal conductivity	$\leq 0.14$ W/(mK)	CWFT
Content of pentachlorophenol	< 5 ppm	CWFT
Release to formaldehyde	class E1	CWFT
Sound absorption	NPD	
Durability	Glue line quality: rating 5	ISO 13894-1:2000
	Resistance to elevated temperature: no effect	ISO 13894-1:2000
	Water resistance: $\leq 10$ %	ISO 13894-1:2000

The manufacturer assesses and controls the consistency of performance of the mentioned product according System 4, EN 438-7:2005. It has installed a factory production control system according EN 438-7:2005.



Date: 2013-07-01

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Head of Product Management HPL and Elements

NPD: No Performance Determined