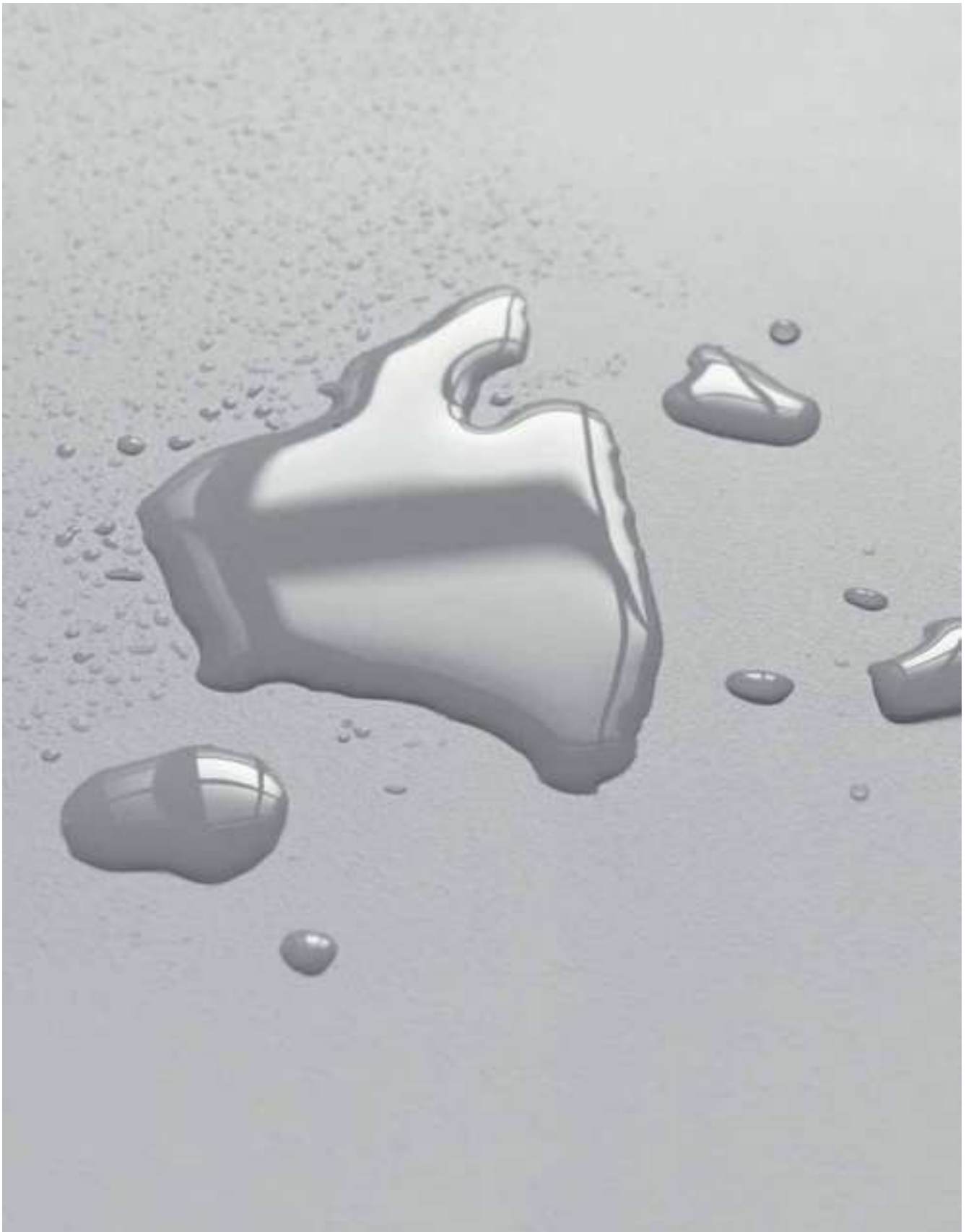


SURFACES
Gloss and matt

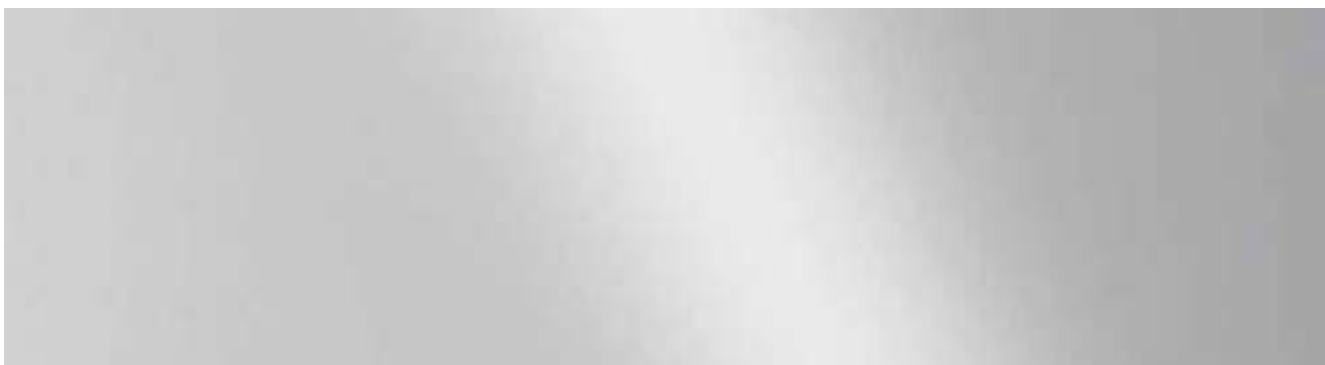
Pleasant to the touch: Balanced in the spectrum from smooth through velvety soft to slightly raised, the structures from this category are suitable for innumerable different applications.



FG Fine Grain

DecoBoard Boards available in direct coating as DecoBoard

HPL Available as High Pressure Laminate (HPL) or HPL Composite Elements



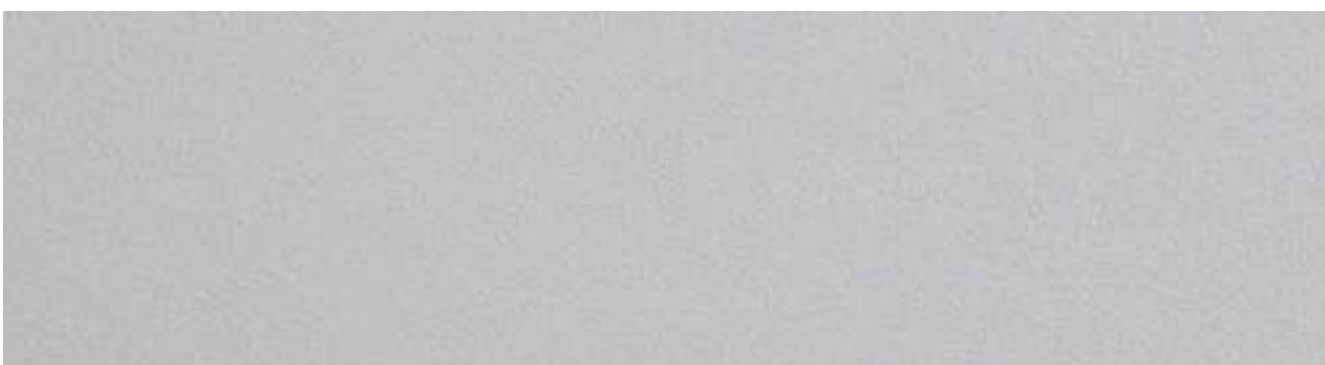
HG High Gloss (DecoBoard/HPL) Extravagant mirror finish, effective in applications for vertical surfaces subject to little wear – available in DST as HPL and DecoBoard. HS Enhanced High Gloss High gloss in wear-resistant quality for HPL (for selected decors only).



SM Semi Matt (DecoBoard/HPL) This surface is distinguished by its pleasantly soft, natural feel, particularly suitable for vertical use – available in DST as HPL and DecoBoard. MS Enhanced Semi Matt Matt surface in wear-resistant quality for HPL (for selected decors only).



ML Matt Lacquer (DecoBoard/HPL) Matt lacquer is the surface for the absolute matt application. Matt lacquer is distinguished by its attractive, modern appearance and soft touch. Vertical applications are recommended here – available in DST as HPL and DecoBoard.



FG Fine Grain (HPL) Fine grain combines the trend towards matt surfaces with the demand for high load-bearing capabilities and was specially designed for use in horizontal applications – available only as HPL.

SURFACES

Pearl and parchment

Multiple applications: The neutral and non-directional pearl and parchment structures are modest in their gloss levels, hard-wearing and have a wide range of applications, horizontal and vertical.



MP Miniperl

DecoBoard Boards available in direct coating as DecoBoard
HPL Available as High Pressure Laminate (HPL) or HPL Composite Elements



MP Miniperl (DecoBoard / HPL) Universal, neutral and non-directional structure with modest gloss levels. High performance in vertical and horizontal applications, resistant to fingermarks – available in DST as HPL and DecoBoard.



TC Top Face (HPL) Surface with a higher reflection level. Universally applicable, neutral ideal surface. In the worktop sector, TC is the classic because this surface is particularly hard-wearing and resistant to fingermarks – available only as HPL.



VV Top Velvet (DecoBoard / HPL) Elegantly matt, smooth and fine structure, sensitive design. Recommended for horizontal and vertical applications – available in DST as HPL and DecoBoard.

SURFACES
Wood Pore

Inspired by nature: Characteristic expression and naturally attractive, our wood pore structures are distinguished not least by their alternating matt-gloss effect.



RU Rustica

DecoBoard Boards available in direct coating as DecoBoard

HPL Available as High Pressure Laminate (HPL) or HPL Composite Elements



RU Rustica (DecoBoard / HPL) Follows the trend towards pronounced structures – is particularly distinguished by its gloss-matt effect and is suitable for use in vertical and horizontal applications. Available in DST as HPL and DecoBoard. For larger volumes or special lengths also available as RT Rustic Touch.



MO Montana (DecoBoard / HPL) Characterised in particular by a unique gloss-matt effect: The resulting movement is not only visible but also tangible. Suitable for both vertical and horizontal applications. Available in DST as HPL and DecoBoard.



NH Natural wood pore (DecoBoard/HPL) Uniform pore distribution and the matt finish give the impression of freshly chopped real wood. Thanks to the fine substructure, the surface is particularly wear resistant.



AH Authentic wood pore (DecoBoard/HPL) The beautiful matt-gloss effect comes out best on single-colour surfaces. Large wood areas give an elegant and high-quality impression, not least thanks to the clearly tangible effect of its real wood feel.

SURFACES
Creative

Creativity by design: Whether stone or optical illusion, the surfaces of the Creative collection guarantee the full development of even extravagant designs.



CT Crystal Stone

DecoBoard Boards available in direct coating as DecoBoard

HPL Available as High Pressure Laminate (HPL) or HPL Composite Elements



CT Crystal Stone (HPL) Offers both the feel and optical effect of a natural stone surface.



HA Hammered Effect (HPL) Gives the impression of an old handicraft skill and upgrades any single colour with the resulting metallic touch. The surface is suitable for vertical applications – only in HPL.



LI Linea (DecoBoard / HPL) The expressive structure with a striped character and fine matt/gloss effect upgrades plain woods and gives a high-quality impression to single colours.



LL Illusion (HPL) Illusion is the surface with the WOW factor. Thanks to the 3D effect created, it breathes life into single colours. It was developed predominantly for use in vertical applications – available only as HPL.

SURFACES

Surface recommendations

Overview of surfaces

		Recommended for vertical applications	horizontal applications
Gloss and matt textures	HG High Gloss	•	
	HS Enhanced High Gloss	•	•
	SM Semi Matt	•	
	MS Enhanced Semi Matt	•	•
	ML Matt Lacquer	•	
	FG Fine Grain	•	•
Pearl and parchment textures	VV Top Velvet	•	•
	MP Miniperl	•	•
	TC Top Face	•	•
Wood textures	RU Rustica	•	•
	RT Rustic Touch	•	•
	NH Natural wood pore	•	•
	AH Authentic wood pore	•	•
	MO Montana	•	•
Creative textures	CT Crystal Stone	•	•
	LI Linea	•	•
	LL Illusion	•	
	HA Hammered Effect	•	
	WW Factory selection from one of the above textures		



Surface recommendations

Scratch resistance	The coarser the texture and the lighter the decor, the more the scratch resistance increases. As smooth surfaces (scratch resistance approx. 1.0 N) and graphic structures are very susceptible to scratching, we recommend our pearl and parchment structures here.
Stain sensitive	The smoother the texture and the darker the decor, the higher the stain sensitivity. As smooth surfaces are generally more sensitive to staining than all other structures, we recommend our pearl and parchment structures here.
Ease of cleaning	The more closed or glossy the texture and the lighter the decor, the easier the surface is to clean. With graphic structures oriented strongly in one direction, removing soiling is more difficult than on non-directional surfaces.
Abrasion resistance	The abrasion resistance depends on the properties of the paper in the decor used. Plain colours achieve the best values, as the papers are through-dyed (see also technical data). Printed decors (wood, stone and creative decors) achieve lower values, as only the imprint can be used for the wear resistance. The surface texture used does not play any role in the abrasion resistance. The abrasion resistance of HPL improves considerably, if a high-pressure laminate is used in combination with an overlay, as recommended by us, for example, for worktops. If an overlay is used, slight colour differences are possible compared to HPL without overlay or to direct facing.
Surface flatness	Where very high demands are made on surface flatness, we recommend the use of StyleBoard MDF/HDF or compact laminate as core material. All other core materials have a limited surface flatness due to the material properties.
Surface gloss	Apart from the surfaces High Gloss, Hammered Effect and Illusion, the degree of reflection for all surfaces lies below the valued permitted by the office furniture standard DIN 4554 of 0.45.

